

8 IS DRAWING IS UNPUBLISHED. RELEAS	7 20 FOR PUBLICATION 20	6	5	4	3		REVISIONS
COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. 4	FEED TYPE DESCRIPTION			AT FRONT HOLES	SET UP 45863	7 - 3	REVISIONS           DESCRIPTION         DATE         DMM           EASE FOR PRODUCTION         160CT2008         LJL
NUMBER REV TERMINATOR	MECH POST FEED CUTS CARRIER					A ALL	ASE FOR FRODUCTION 180012008 LJL
426684-2 A BENCH	MECH PRE FEED CUTS CARRIER	= <b>D</b>		REF			
	MECH POST FEED CONTINUOUS CARRI MECH POST FEED -I AND SPARE PAR						-
-1426684-2 A BENCH -1426684-6 A LEADMAKER	MECH PRE FEED -2 AND SPARE PAR MECH POST FEED -6 AND SPARE PAR			FEED TRACK POSITION GUIDE BY WIRE BARREL		          338705-1	DOCUMENTATION PACKAGE
-1426684-7 A -	- SPARE PARTS KIT		$\square$				-
			(35)				- · · · · · · · · · · · · · · · · · · ·
					- 2 2 2	2 2 2 2 21017-2	SCREW, DRIVE
RIMP DATA TE TERMIN.				REF REF		 I I I 986950-1	WASHER, FLAT PRECISION
ERMINAL NAME: 4.2mm P.E. RIMP SIZE TYPE	RANGE	(62) (D) (D)	0'4		-	3-18031-0                               18023-9	SCR, SET, CUP POINT M6 X 6.0 SCR, SKT HD CAP M4 X 6.0
TRE 1.40 [.055 IN] F	26-22 AWG		(37)	TERMINAL SUPPORT LOCATION	- 2 2 2	2 2 2 2 2-18032-5 1 1 1 1 18024-7	SCR, SET, FLT POINT M5 X 20.0 SCR, BTN SKT HD CAP (M4 X 10.0)
NSUL 1.78 [.070 IN] F RE STRIP LENGTH +	1.20-1.75 [.047069 IN] APPL INSTRUCTIONS 408-8322		(38)		-	5-18022-2	SCR, HEX HD CAP M4 X 8.0
00-3.50 [.118138 IN]		~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~					- · · · · · · · · · · · · · · · · · · ·
APPL SPEC	FEED (5) 8.60 [.339 IN]	(63) (45)					-
ERMINALS APPLIED	PPPP	SCR, BHC, M5x10 (REF)	(42)	00	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	4 4 4 18024-8 2 2 2 1-18023-0	SCR, BTN SKT HD CAP (M4 X 12.0) SCR, SKT HD CAP M4 X 8.0
794957		LUBRICATOR ASSEMBLY (REF)	(43)	67)	 		-
794957							- SCR, BTN SKT HD CAP (M3 X 10.0)
		6 S S S S S S S S S S S S S S S S S S S	(44) L			-   -  338675-     338676-	CAM, UNIVERSAL PRE FEED CAM, UNIVERSAL POST-FEED
	<b>Հ</b>					I         I         I         I320999-3           I         I         I690191-1	APPLICATOR SUBASSEMBLY, HDI PLUG,NYLON
RE ZE 🕲 🚛 CRIMP HEIGHT	PIN PN & LENGTH [IN]		PM 00				RAM
22 AWG 0.89 ±0.05 [.0.					-       -	I         I         690125-1           I         I         690124-1	SHIM SUB-ASSY WASHER, RAM (.115)
24 AWG         0.84 ±0.05 [.0]           26 AWG         0.76 ±0.05 [.0]		$\sim$	Q	<b>50</b>	-	I         I         2-18024-6           I         I         I         23241-1	SCR, BTN SKT HD CAP (M8 X 25.0) BALL, STEEL
	-	(18)			-	I         I         2-22278-7           I         I         I320922-1	SPRING, COMPRESSION DISC, ADJUST, INSULATION CRIMP
						I         I         I         354777-I           I         I         I         22480-5	WIRE DISC, ASSEMBLY SPRING, COMPRESSION
				$W^{(20)}$		I         I <thi< th=""> <thi< th=""> <thi< th=""> <thi< th=""></thi<></thi<></thi<></thi<>	POST, RAM SUPPORT, TERMINAL
					-2222	2 2 2 1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)
		33			-       -		WASHER, FLAT, REG M4 SCR, SKT HD CAP M4 X 12.0
	-				-		SPACER, STRIP GUIDE STRIP GUIDE ASSEMBLY
· ·	-				- 1 1 1	I         I         I - 455888-0           2         2         2         1-22284-0	SPACER, CRIMPER SPRING, COMPRESSION
		(30)				I I I 356835-I I I I 240792-I	LEVER, DRAG RELEASE DRAG, TERMINAL
⚠ RECOMMENDED SPARE PARTS		29		and		I         I <thi< th=""> <thi< th=""> <thi< th=""> <thi< th=""></thi<></thi<></thi<></thi<>	PLATE, STRIP GUIDE SCR, SKT HD SHLDR 5.0 DIA X 6.0
3. LUBRICATE DAILY PER THE	LLOWER AND FEED ROD LIGHTLY. APPLICATOR INSTRUCTION					-   690472-2	STRIPPER
SHEET SUPPLIED WITH THE CUT TO LENGTH AT ASSEMB		TO TO				I         I         I - 18023 - 1           4         4         4         18025 - 2	SCR, SKT HD CAP M4 X 10.0 WASHER, SPRG LOCK, REG M4
Λ	NG FROM ONE TERMINAL TO ANOTHER.		~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~			-   - 690472-        690518-2	STRIPPER HOLD DOWN, TERMINAL
🗟 CERTAIN_TERMINALS_REQUI	RE_LUBRICATION. REFER_TO THE					I338684-I 	HOLDER, SHEAR, NO-CUT -
APPLICATOR INSTRUCTION	SHEET FOR MORE INFORMATION,						-
		$\begin{array}{c} (31)  (32)  (27)  (25)  (61)  (26) \end{array}$	(23) $(46)$ $(59)$ $(20)$ $(56)$ $(54)$				- SPRING, COMPRESSION
						356885-4 -     1320921-1	STOP, SHEAR SHEAR HOLDER, FRONT, CUT
				(54)		462006-1	FLOATING SHEAR, FRONT
							ANVIL, COMBINATION .055
						 I I I I 2-455889-0	- DEPRESSOR, SHEAR
\	/IEW B ROTATED I8	0°				I         I         238011-6           I         I         I         3-683453-3	BLOCK, CRIMPER SPACER CRIMPER, INSULATION PREMIUM
	FEED 30mm STROKE PRE-FEED 30mm		 		83         -         I         I         I           82         ↓         I         2         2         2	I         I         455888-5           I         I         I         5-456402-2	SPACER, CRIMPER CRIMPER, WIRE PREMIUM
					81 -77 -76 -72 -71	-6 -2 -1 PART NO	DESCRIPTION
		48 (48)			7 9 7 8	СНК	8 <b>Tyco Electronics</b> Harrisburg, PA 17105-3608
49	49				77 mm [IN]	LLERANCES UNLESS ERWISE SPECIFIED: APVD 27AUG200 <u>H.CLIFFORD</u> ±- PRODUCT SPEC	8 NAME SIDE FEED HDI APPLICATOR
				- · · · · · · · · · · · · · · · · · · ·	76 75 ↓ 75 ↓ 74	+	
W	÷ V		 -77 -76 -72 -71 -6 -2	 -I PART NO DESCRIPTION	174 ANGLE ITEM NO	- See Table	A   00779 C-1426684
					UN UN	CUSTOMER DRAWING	SCALE 3:5 SHEET OF R

## CUSTOMER DRAWING

## DRAWING NUMBER - 1426684 SHEET 2 OF 2 REV. A1